# Rechargeable high temperature lithium-ion battery

# VL 25500-125

Cylindrical, C-sized spiral cell Reusable up to 200 times in demanding > 100°C environments



#### **Benefits**

- Ability to perform safely and reliably up to 125°C with severe vibration/shock constraints
- Attractive cycle life
- Easy integration within multi-cell tubular cylindrical packs
- High savings on operation costs

#### **Key features**

- Sturdy and pressure resistant stainless steel envelope
- Hermetic and corrosion-proof glass-to-metal sealing
- Redundant safety features
- Ability to withstand at 125°C 750 G peak/0.5 msec shocks
- Ability to withstand at 125°C 20  $G_{\text{RMS}}$  random vibrations
- Ability to withstand at 125°C
   linear sine sweep at 30 G peak
- Non-restricted for transport

## Main applications

- Oil drilling and all downhole high temperature environments
- Measure While Drilling (MWD)
- Oil and gas well monitoring
- Heat sterilizable applications

Cell size	references	R14 - C
Electrical ch	naracteristics	
Nominal voltage (0.4 A rate at 125°C)		3.6 V
Nominal capacity		2.0 Ah
	at + 125°C with 2.5 V cut-off. The capacity restored ries according to current drain, temperature and cut-o	off)
Nominal ener	'gy	7.2 Wh
Cycle life	(C/5 rate, between 2.5 and 4.1 V) - (100 % DOD)	יו
Original capacity still restored after 35 cycles at 125°C Original capacity still restored after 100 cycles at 110°C		75 % 75 %
Cycle life	(C/5 rate, between 2.5 and 4.1 V) - (25 % DOD)	
Original capacity still restored after 200 cycles at 125°C		75 %
Capacity rete	ntion	
after storage 1 week at 125°C (charged up to 4.0 V) after storage 1 week at 125°C (charged up to 4.1 V)		90 % 85 %
Physical cha	racteristics (unsleeved cells)	
Diameter (m)	)	D4.4.4 (O.DE4 :-)

Diameter (max)	24.14 mm (0.951 in)
Height (max)	49.2 mm (1.937 in)
Typical weight	58.9 g (2.08 oz)
Li equivalent content	approx. 0.6 g

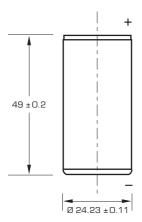
### Operating conditions

Charge method	Constant Current/Constant Voltage	
Maximum charge voltage	4.10 +/- 0.05 V	
Maximum recommended charge current	0.5 A (C/4 rate) at 20°C and 1 A (C/2 rate) at 125°C	
Charge temperature range	O/125°C	
Maximum continuous discharge current	1 A (C/2 rate)	
Pulse discharge current	1 A	
Discharge temperature range	O/125°C	

Consult Saft for available and customized battery packs



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Dimensions in mm.

#### **Shocks and vibrations**

- Ability to withstand at the +25°C to 125°C range 750 G peak/
   0.5 msec repetitive shocks on axial and radial axes (undischarged and partially discharged cells)
- Ability to withstand at the +25°C to 125°C range 20 G<sub>RMS</sub> random vibrations 2 to 4 hours along X, Y and Z axis
  - < 30 Hz  $@ \ge 6$  dB/octave 30-80 Hz @ 3 dB/octave 80-300 Hz @ 0 dB/octave 300-1000 Hz @ -3 dB/octave
- Ability to withstand at the +25°C to 125°C range 1 hour of linear sine sweep at 30 G peak, from 30 to 2000 Hz along X, Y and Z axis

#### Saft

# **Specialty Battery Group**

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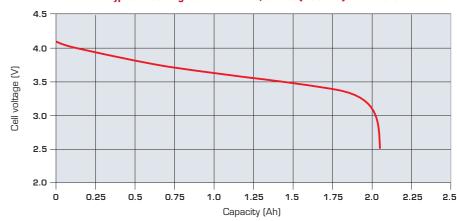
#### **Storage**

• It is recommended to maintain the storage area clean, ventilated and preferably not exceeding 30°C

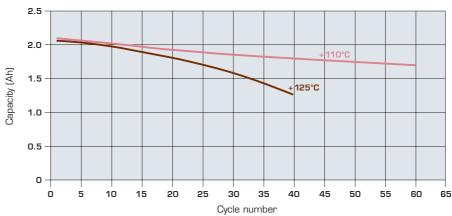
#### Warning

- Fire, explosion and burn hazard
- Do not short circuit, crush, disassemble, heat above 125°C (257°F), incinerate, or expose contents to water

#### Typical discharge curve under C/5 rate (400 mA) at +125°C



### Restored capacities during cycling 2.5/4.1 V at +125°C and +110°C



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